

We claim:

- 1 1. A continuous process for removing radioactive thorium from an aqueous solution
2 comprising:
3 providing a quantity of ion exchange resin which is selective for binding
4 thorium, and
5 passing the aqueous solution through the quantity of ion exchange resin at
6 a substantially constant flow rate,
7 wherein, the quantity of the ion exchange resin and the substantially
8 constant flow rate combine to provide an average residence time for a thorium
9 ion in the quantity of ion exchange resin which is greater than the average time
10 required for radioactive decay of the thorium ion.
- 1 2. The continuous process of claim 1, wherein the ion exchange resin is selective
2 for binding thorium over uranium, protactinium and any other metal ion contained
3 in the aqueous solution.
- 1 3. The continuous process of claim 1, further comprising the addition of complexing
2 agents to the aqueous solution prior to passing the aqueous solution through the
3 quantity of ion exchange resin to bind thorium complexing ions present in the
4 aqueous solution.
- 1 4. The continuous process of claim 1, further comprising the dilution of the aqueous
2 solution with water prior to passing the aqueous solution through the quantity of
3 ion exchange resin.
- 1 5. The continuous process of claim 1, further comprising removing organic material
2 from the aqueous solution prior to passing the aqueous solution through the
3 quantity of ion exchange resin.
- 1 6. The continuous process of claim 1, further comprising adjusting the acid or base
2 content of the aqueous solution prior to passing the aqueous solution through the
3 quantity of ion exchange resin in order to prevent degradation of the quantity of
4 ion exchange resin.
- 1 7. The continuous process of claim 1, wherein the aqueous solution is an effluent
2 from a solvent extraction uranium purification process.
- 1 8. The continuous process of claim 7, further comprising a step of diluting the
2 effluent from the solvent extraction uranium purification process with water prior
3 to the passing of the diluted effluent through the quantity of ion exchange resin.

- 1 9. The continuous process of claim 8, wherein the amount of water used in the step
2 of diluting is a sufficient amount to reduce the concentration of nitric acid in the
3 diluted effluent to 1.0 molar or less.
- 1 10. The continuous process of claim 8, further comprising removing organic material
2 from the effluent or diluted effluent prior to passing the diluted effluent through
3 the quantity of ion exchange resin.
- 1 11. The continuous process of claim 10, wherein the organic material is removed by
2 filtering.
- 1 12. The continuous process of claim 11, wherein the organic material is removed by
2 filtering and passing the filtered effluent or filtered diluted effluent through
3 activated charcoal.
- 1 13. The continuous process of claim 10, wherein the organic material is removed by
2 passing the effluent or diluted effluent through activated charcoal.
- 1 14. The continuous process of claim 10, further comprising the addition to the
2 effluent or diluted effluent of complexing agents for binding thorium complexing
3 ions present in the effluent or diluted effluent, wherein the addition of complexing
4 agents occurs prior to passing the diluted effluent through the quantity of ion
5 exchange resin.
- 1 15. The continuous process of claim 14, wherein the complexing agent binds
2 fluoride, thereby reducing thorium-fluoride complexes in the effluent or diluted
3 effluent.
- 1 16. The continuous process of claim 15, wherein the complexing agent is aluminum.
- 1 17. A continuous process for removing radioactive thorium from an aqueous solution
2 comprising:
3 providing a quantity of ion exchange resin which is selective for binding
4 thorium and has a finite thorium binding capacity, and
5 passing the aqueous solution through the quantity of ion exchange resin at
6 a substantially constant flow rate and in an amount which contains more thorium
7 than the thorium binding capacity of the ion exchange resin,
8 wherein, the quantity of the ion exchange resin and the substantially
9 constant flow rate combine to provide an average residence time for a thorium
10 ion in the quantity of ion exchange resin which is greater than the average time
11 required for radioactive decay of the thorium ion.